



Czech

# **CERTIFICATE EN ISO 3834-2**

HUTNÍ MONTÁŽE, a.s. Ruská 1162/60, Vítkovice CZ - 703 00 Ostrava Legal entity No.: 15504140

Certification Body No. 3170, accredited by CAI (ČIA, o.p.s.) according to EN ISO IEC 17065:2013

hereby confirms that the company has been examined and fulfils the requirements of welding process within the following scope of certification: EN ISO 3834-2:2006

For the type of product/process:

Erection of welded steel structures, road and railway bridges and process equipment according to the requirements of EN ISO 3834-2:2006

Welding processes:

111 (SMAW), 121 (SAW), 141 (GTAW), 135 (GMAW), 136 (FCAW), 138 (GMAW), 783 (ASW) acc. to EN ISO

4063

Base materials:

material group 1.1, 1.2, 1.3, 1.4, 2.1, 4.2, 5.1, 5.2, 6.1, 6.2, 6.4, 7.1, 8.1, 8.2, 10.1, 43, 45 acc. to CEN ISO/TR 15608:2013 in the extent of qualified WPQR for each

application area

Welding supervision:

Jiří Papež, EWE/IWE; "C" 6.2.2\*/, internal

born 29.01.1964

Deputy:

Milan Szmek, EWE/IWE; "C" 6.2.2\*/, internal

born 07.03.1960

Test No:

5417013/04

Certificate awarded on:

25.01.2022

Valid until:

14.01.2024

Registration number:

3170/001/21 rev. 1

Brno, 25.01.2022

Ing. Tamara Remišová COV TÜV NORD Czech, s.r.o.

\*/ Qualification of welding supervision in accordance with a document EA 6/02 M:2013, EN ISO 14731:2019.

The documents used by the above-mentioned manufacturer are in accordance with the requirements acc. to EN ISO 3834-5, incl. EN ISO standards and other standards and regulations.

The report from the last audit is an integral part of the certificate.

## Certificate No.: 3170/001/21 rev. 1, Annex No. 1

Other deputies: BODNÁR Richard IWS, born 06.07.1974; BOYKO Andrij IWT, born 12.12.1974; KRETEK Radim Ing., IWT, born 28.7.1974; PETR Radim, EWE, born 07.04.1959; Ing. PIŠTĚK Peter, IWE, born 28.08.1985; ŘIČÁNEK Tomáš, EWT born 09.06.1973; SZMEK Miroslav, IWT, born 15.10.1988

Qualification of valid welding procedures should be adhered to during the welding process, and conditions for the performance of welder practical exams must be fulfilled in accordance with relevant standards and regulations for given area.

## General requirements:

According to EN ISO 3834-2

### **Certificate revocation**

Certification Body, which has issued this certificate, may revoke this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was performed properly according to respective standards
- approved welding supervision is no longer available to the full extent
- valid welder and welding personnel certificates according to respective standards are not available
- welding according to respective standards is being carried out by welders and welding personnel that have not passed appropriate exams
- other conditions according to respective standards are no longer being fulfilled
- Certification Body is not allowed to perform yearly surveillance audits
- company waives the right to the certificate.

After certificate revocation, the company should confirm the certificate revocation to the Certification Body in writing.

If a valid certificate is to be renewed, it is necessary to request the Certification Body to extend the validity of the certificate at least **2 months** before the period of validity of the current certificate expires.

#### **Distribution list:**

- 1. Customer
- 2 Documents